AIR VELOCITY

E+E Elektronik operates a government-accredited calibration lab (ÖKD) in accordance with DIN EN ISO/IEC 17025. E+E Elektronik is a designated lab, responsible for the maintenance of the "National Standard for Air Flow Velocity" in Austria.

The calibration of the wide range of anemometers is performed using a comparative measurement with a laser Doppler in a homogeneous, reproducible wind tunnel flow. In this process, the setup is modified for each individual test sample to guarantee a high level of measurement accuracy. For the calibration of comfort probes or transmitters for laminar flow monitoring in the range from 0.04 m/s to 2 m/s, a separate low flow wind tunnel is used.

### Calibration object

- Air velocity meters (anemometers) such as impeller, ultrasound, thermal, cup, vortex and comfort probes
- Pitot, Prandtl tubes

### Calibration range

<table>
<thead>
<tr>
<th>Calibration standard</th>
<th>Calibration object</th>
<th>Measurement method</th>
<th>Measurement range</th>
</tr>
</thead>
<tbody>
<tr>
<td>NMI Lab</td>
<td>Special calibration of air velocity meters in a designated BEV/E+E lab</td>
<td></td>
<td></td>
</tr>
<tr>
<td>ÖKD Lab</td>
<td>Anemometer up to Ø 5 cm</td>
<td>Measurement in the open-jet wind tunnel and comparison with a Laser Doppler Anemometer</td>
<td>(0.04 to 2) m/s 23 °C ± 3 °C</td>
</tr>
<tr>
<td>ÖKD Lab</td>
<td>Anemometer up to Ø 20 cm</td>
<td>Measurement in the laminar flow wind tunnel and comparison with a Laser Doppler Anemometer</td>
<td>(0.3 to 40) m/s (5 to 80) °C</td>
</tr>
<tr>
<td>ISO E+E</td>
<td>E+E meters to determine air velocity</td>
<td>Comparative measurement in the wind tunnel</td>
<td>(0.3 to 40) m/s 23 °C ± 3 °C</td>
</tr>
</tbody>
</table>

### ÖKD Calibration Standard

**ÖKD ACCREDITED CALIBRATION - Accreditation Austria**

The essential characteristic of an accredited calibration certificate is the traceability of measurement results and thus their international comparability. The essential factor is mainly the indication of measurement uncertainties, which is determined from the measurement process.

According to international agreements (ILAC), only calibration labs accredited in accordance with EN ISO/IEC 17025 can perform traceable calibrations, thus ensuring full international comparability of the calibration results.

### Calibration procedure

For the calibration of air velocities of 0.04 m/s to 2 m/s, a vertical wind tunnel is used with an Eiffel design (open circuit). The measurement path with a closed design is square, with a side length of 25 cm and produces a very homogeneous low-turbulence flow profile.

For the calibration of air velocities of 0.3 m/s to 40 m/s, a horizontal wind tunnel is used with a Göttinger design (closed circuit). The measurement path is round, with a diameter of 25 cm and produces a very homogeneous low-turbulence free steel profile. The temperature in the wind tunnel can be regulated via a heat exchanger in the measurement volume in a temperature range of 5 °C to 80 °C.

A Laser Doppler Anemometer (LDA) is used as a reference for the measurement of the flow velocity.
ISO Calibration Standard

ISO calibrations are comparative measurements on external test samples using E+E internal reference units and are only possible for air velocity meters from E+E Elektronik. The reference units used are traceable to national standards. The comparative measurement is performed according to internal procedures, which comply with the requirements of ISO 9001.

By using high quality measuring equipment, the comparative measurement provides information about the device’s calibration situation.

Order code

<table>
<thead>
<tr>
<th>Calibration standard</th>
<th>OEKD-N</th>
<th>ISO-N</th>
</tr>
</thead>
<tbody>
<tr>
<td>Calibration points</td>
<td>3...9</td>
<td>3...9</td>
</tr>
<tr>
<td>Calibration range</td>
<td></td>
<td></td>
</tr>
<tr>
<td>(0.04 to 2) m/s at 23 °C ± 3 °C</td>
<td>A</td>
<td></td>
</tr>
<tr>
<td>(0.3 to 40) m/s from (5 to 80) °C</td>
<td>B</td>
<td></td>
</tr>
<tr>
<td>(0.1 to 2) m/s at 23 °C ± 3 °C</td>
<td>C</td>
<td></td>
</tr>
<tr>
<td>(0.3 to 40) m/s at 23 °C ± 3 °C</td>
<td>D</td>
<td></td>
</tr>
<tr>
<td>Calibration temperature(^1)</td>
<td>Number of calibration temperatures</td>
<td>1...9</td>
</tr>
<tr>
<td>Text entry</td>
<td>Values for calibration points (e.g.: 5/10/15 m/s at 23 °C ± 3 °C)</td>
<td></td>
</tr>
</tbody>
</table>

\(^1\) only specify for calibration range B!

Order example

**OEKD-N3A**
Text field: 0.2/0.5/0.8 m/s at 23 °C

Declaration:

- [N] - accredited air velocity calibration of an anemometer
- [3A] - 3 measuring points in calibration range A at 0.2/0.5/0.8 m/s

**OEKD-N8B2**
Text field: 5/10/15/20 m/s at 23 °C and 50 °C

Declaration:

- [N] - accredited air velocity calibration of an anemometer
- [3A] - 3 measuring points in calibration range A at 0.2/0.5/0.8 m/s
- [8B] - 2 x 4 measuring points in calibration range B at 5/10/15/20 m/s
- [2] - 2 cycles (at 23 °C and 50 °C)

**ISO-N5B**
Text field: 0.5/15/25/40 m/s at 23 °C

Declaration:

- [N] - ISO air velocity calibration of an E+E anemometer
- [5B] - 5 measuring points in calibration range B at 0.5/15/25/40 m/s